

Smile UP Sealer MDF

スマイルUPシーラー MDF

“Smile UP Sealer MDF” that is most suitable for sealer of MDF materials.

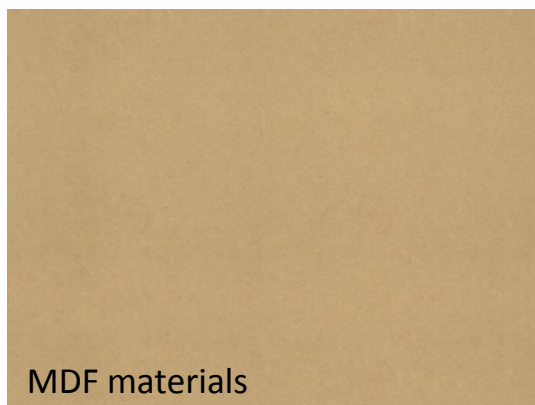
Advantage :

1. That is most suitable for sealer of MDF materials
2. For especially MDF and Particle board
3. Compliant with “Four-star” ratings, standard for acetaldehyde emission in Japan
4. Conformity to Food Sanitation Act ※ On fully dried coating

Kind of wood : Especially MDF and Particle board

Use : Wooden part of interior materials, door, window, furniture, millwork, etc.
of MDF, Particle board.

*In the case of enamel finish, please paint enamel coating after “Smile UP Sealer MDF” .



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"Smile UP Sealer MDF system" Standard painting specification

Advantage	"Smile UP Sealer MDF" that is most suitable for sealer of MDF materials.		
Use	Wooden part of interior materials door, window, furniture, millwork, etc of MDF, Particle board.		
Finish	Two component type urethane finish	Gloss	Gloss 30, Gloss 60, Gloss 90
Kind of wood	Especially MDF and Particle board	Application method	Spraying

No.	Process	Material Mixing ratio	Temperature: 30°C		
			Application Method	Application quantity	Drying time
1	Surface preparation	Remove dirt and extraneous matter carefully not to hurt wood part. Oil should be wiped off with solvents, and wood resin be scrape off or be wiped off with solvents after using an electric branding iron. Holes should be filled with a wood putty.			
2	Wood sanding	Sand paper No. 180-240			
4	Undercoat (Once or Twice)	Smile UP Sealer MDF A liquid 80 Smile UP Sealer MDF B liquid 20 Smile UP Thinner #200 30-50	Spraying	80-100g/m ²	4 hours over
5	Sanding	Sand paper No. 320-400			
6	Topcoat	Smile UP Top A liquid Each Mat 100 Smile UP Top B liquid 50 Smile UP Thinner #200 60-90	Spraying	80-100g/m ²	1 day over

Precautions for use

Before using and mixing the products, shake the containers and stir them well with sticks, and confirm that they have no sediment. Also, stir the mixed product well.
Please tighten a lid and store in the place which avoids direct sunlight certainly.
Please ventilate often during work and take as much care as possible.
After using the B liquid of Smile UP Sealer MDF and Smile UP Top, seal them hermetically because they will react with moisture in the air.
The drying time depends on wood, temperature and humidity conditions Before using and mixing the products.