

Smile UP Top Wood Like

スマイルUPトップ ウッドライク

“Smile UP Top Wood Like” which finish like unpainted feeling.

Advantage :

1. Finish like unpainted feeling
2. Stain and fingerprint resistance
3. Matting surface change resistance due to abrasion
4. Compliant with “Four-star” ratings, standard for acetaldehyde emission in Japan
5. Conformity to Food Sanitation Act ※ On fully dried coating

Kind of wood : Teak, Oak, Cherry, Pine, Rubber Wood, etc.

Use : Wooden part of interior materials a higher-grade table, cabinetwork, or furniture, etc.



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"Smile UP Top Wood Like system" Standard painting specification

Advantage	"Smile UP Top Wood Like" which finish like unpainted feeling.		
Use	Wooden part of interior materials a higher-grade table, cabinetwork, or furniture, etc.		
Finish	Two component type urethane finish	Gloss	Gloss 1
Kind of wood	Teak, Oak, Cherry, Pine, Rubber Wood, etc.	Application method	Undercoat: Spraying or Brushing Topcoat: Spraying

No.	Process	Material Mixing ratio	Temperature: 30°C		
			Application Method	Application quantity	Drying time
1	Surface preparation	Remove dirt and extraneous matter carefully not to hurt wood part. Oil should be wiped off with solvents, and wood resin be scrape off or be wiped off with solvents after using an electric branding iron. Holes should be filled with a wood putty.			
2	Wood sanding	Sand paper No. 180-240			
3	Undercoat (Once or Twice)	Smile UP Sealer A liquid 100 Smile UP Sealer B liquid 50 Smile UP Thinner #200 60-90	Spraying or Brushing	80-100g/m ²	4 hours over
4	Sanding	Sand paper No. 320-400			
5	Topcoat	Smile UP Top Wood Like A liquid 80 Smile UP Top Wood Like B liquid 20 Smile UP Thinner #200 60-80	Spraying	80-100g/m ²	1 day over

Precautions for use

Before using and mixing the products, shake the containers and stir them well with sticks, and confirm that they have no sediment. Also, stir the mixed product well.
Please tighten a lid and store in the place which avoids direct sunlight certainly.
Please ventilate often during work and take as much care as possible.
After using the B liquid of Smile UP Sealer and Smile UP Top Wood Like, seal them hermetically because they will react with moisture in the air.
The drying time depends on wood, temperature and humidity conditions Before using and mixing the products.