

PROPERTY TABLE

Sowerd Flat

Sowerd Sealer is topcoat for water-based paint System.

1、Property Table

at35°C 70%R·H

| ITEM | Condition | Property |
|----------------------|---|----------------|
| Type | 1 component acryl emulsion | |
| Appearance | Milky High Viscosity liquid | |
| Thinner for dilution | Dilute | 0~10% by water |
| Method for use | Coat by brush , and quickly wipe off with waste cloth | |
| Drying time | Touch to dry | 10min |
| | Dry through | 55min |

2、Major Characteristics

- (1) Fast Drying
- (2) Good uniform matted surface
- (3) Good Leveling
- (4) Good thickness feeling、covering scratched mark
- (5) Good ultraviolet-cutting effect

3、Using Method

(1) Standard coating process

| No. | Process | Material Mixing ratio | Temperature: 30° C | | |
|-----|---------------------------|---|--------------------|-----------------------|--------------|
| | | | Application Method | Application quantity | Drying time |
| 1 | Surface preparation | Remove dirt and extraneous matter carefully not to hurt wood part. Oil should be wiped off with solvents, and wood resin be scrape off or be wiped off with solvents after using an electric branding iron. Holes should be filled with a wood putty. | | | |
| 2 | Wood sanding | Sand paper No. 180-240 | | | |
| 3 | Sealer (once or twice) | Sowder Sealer 100 Water 0~10 | Brushing & Roller | 80-100/m ² | 16hours over |
| 4 | Sanding | Sand paper No. 320-400 | | | |
| 5 | Topcoat | Sowder Flat Each Matt 100 Water 0~10 | Brushing & Roller | 80-100/m ² | 1day over |

- (2) Before using and mixing the products, shake the containers and stir them well with sticks
- (3) Please a lid was tighten and keep in the place where the direct sunlight was avoided tightly.
- (4) Please often ventilate during work and during care as much as possible.
- (5) While washing of painting apparatus of a brush isn't dried, please wash with water well. After drying, it becomes difficult to wash, so please be careful. Please use lacquer thinner in the case.