

PROPERTY TABLE

Sowerd Sealer

Sowerd Sealer is undercoat for water-based paint System.

1、Property Table

at35°C 70%R・H

ITEM	Condition	Property
Type	1 component acryl emulsion	
Appearance	Milky High Viscosity liquid	
Thinner for dilution	Dilute	0~10% by water
Method for use	Coat by brush , and quickly wipe off with waste cloth	
Drying time	Touch to dry	13min
	Dry through	60min

2、Major Characteristics

- (1) Fast Drying
- (2) Good Sandability
- (3) Good transparency
- (4) Good thickness feeling

3、Using Method

(1) Standard coating process

No.	Process	Material Mixing ratio	Temperature: 30° C		
			Application Method	Application quantity	Drying time
1	Surface preparation	Remove dirt and extraneous matter carefully not to hurt wood part. Oil should be wiped off with solvents, and wood resin be scrape off or be wiped off with solvents after using an electric branding iron. Holes should be filled with a wood putty.			
2	Wood sanding	Sand paper No. 180-240			
3	Sealer (once or twice)	Sowerd Sealer 100 Water 0~10	Brushing & Roller	80-100/m ²	16hours over
4	Sanding	Sand paper No. 320-400			
5	Topcoat	Sowerd Flat Each Matt 100 Water 0~10	Brushing & Roller	80-100/m ²	1day over

- (2) Before using and mixing the products, shake the containers and stir them well with sticks
- (3) Please a lid was tighten and keep in the place where the direct sunlight was avoided tightly.
- (4) Please often ventilate during work and during care as much as possible.
- (5) While washing of painting apparatus of a brush isn't dried, please wash with water well. After drying, it becomes difficult to wash, so please be careful. Please use lacquer thinner in the case.